



**Wescott Whitley**  
Waste Coordinator  
Billings Refinery  
**Phillips 66**  
P.O. Box 30198  
Billings, MT 59107-0198  
Phone 406.255.7918  
Fax 406.255.2507  
wes.whitley@phillips66.com

CERTIFIED NO. 7009 2820 0002 9352 2722

February 20, 2014

U.S. Environmental Protection Agency  
Office of Federal Activities  
International Compliance Assurance Division (2254A)  
1200 Pennsylvania Avenue, N.W.  
Washington, DC 20460

**RE: Phillips 66 Company, Billings Refinery, Annual Export Report for 2013**

Dear International Compliance Assurance Division,

Enclosed with this letter is the required U.S. Annual Export Report for hazardous waste exported in 2013.

Please contact me should you have any questions regarding this report.

Sincerely,

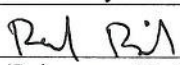
Wescott Whitley

1 enclosure

cc: Denise Kirkpatrick  
Montana Dept. of Environmental Quality  
Hazardous Waste Program  
P.O. Box 200901  
Helena, MT 59620-0901

received  
SDH 3/5/2014

**U.S. E.P.A. Annual Export Report  
per 40 CFR 262.56**

<b>Calendar Year:</b>	2013
<b>Exporter:</b>	
EPA Identification Number	MTD006229405
Name	Phillips 66 Billings Refinery
Site Address	401 South 23 <sup>rd</sup> Street  Billings, MT 59101
Mailing Address	P.O. Box 30198  Billings, MT 59107-0198
<b>Consignee:</b>	
Name	Envirogreen Technologies Ltd
Site Address	LELA Lot 401, Similco Mine Site  Princeton, B.C. VOX 1W0, Canada
<b>Primary Transporter:</b>	
US EPA Identification Number	CAT000624247
Name	MP Environmental Inc.
<b>Hazardous Waste (HW) Shipped:</b>	
Description	Petroleum refinery primary oil/water/solids separation sludge
EPA HW Number(s)	F037
DOT Hazard Class	Class 9, UN3077, PG III
Total Amount Shipped	611,984 pounds
Number of Shipments	28
Waste Minimization Efforts	When feasible, recovery of oil-bearing hazardous secondary materials in a refinery process.
<b>Certification:</b>	
Name	Raymond Rigdon
Title	Refinery Manager
Signature	
Date	February 21, 2014

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

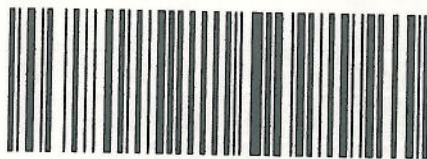
Mail to: Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460

cc: Montana Dept. of Environmental Quality, Hazardous Waste Program, PO Box 200901, Helena, Montana 59620-0901 when submitting Annual Generator Report



Phillips 66  
Billings Refinery  
PO Box 30198  
Billings, MT 59107-0198

CERTIFIED MAIL™



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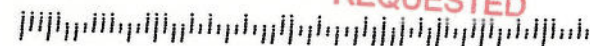
U.S. POSTAGE  
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BILLINGS, MT  
59101  
FEB 21, 14  
AMOUNT

\$5.14  
00056056-07

U.S. Environmental Protection Agency  
Office of Federal Activities  
International Compliance Assurance Div 2254A  
1200 Pennsylvania Ave, N.W.  
Washington, DC 20460

RECEIVED FEB 26 2014

ELECTRONIC  
RETURN RECEIPT  
REQUESTED



70092820000293522722



Certified

Department: 2254A

Mailstop ARIEL RIOS SOUTH

To: Federal Activities

Route  
EPA Mail

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PLACE STICKER AT TOP OF ENVELOPE TO THE RIGHT  
OF THE RETURN ADDRESS. FOLD AT DOTTED LINE